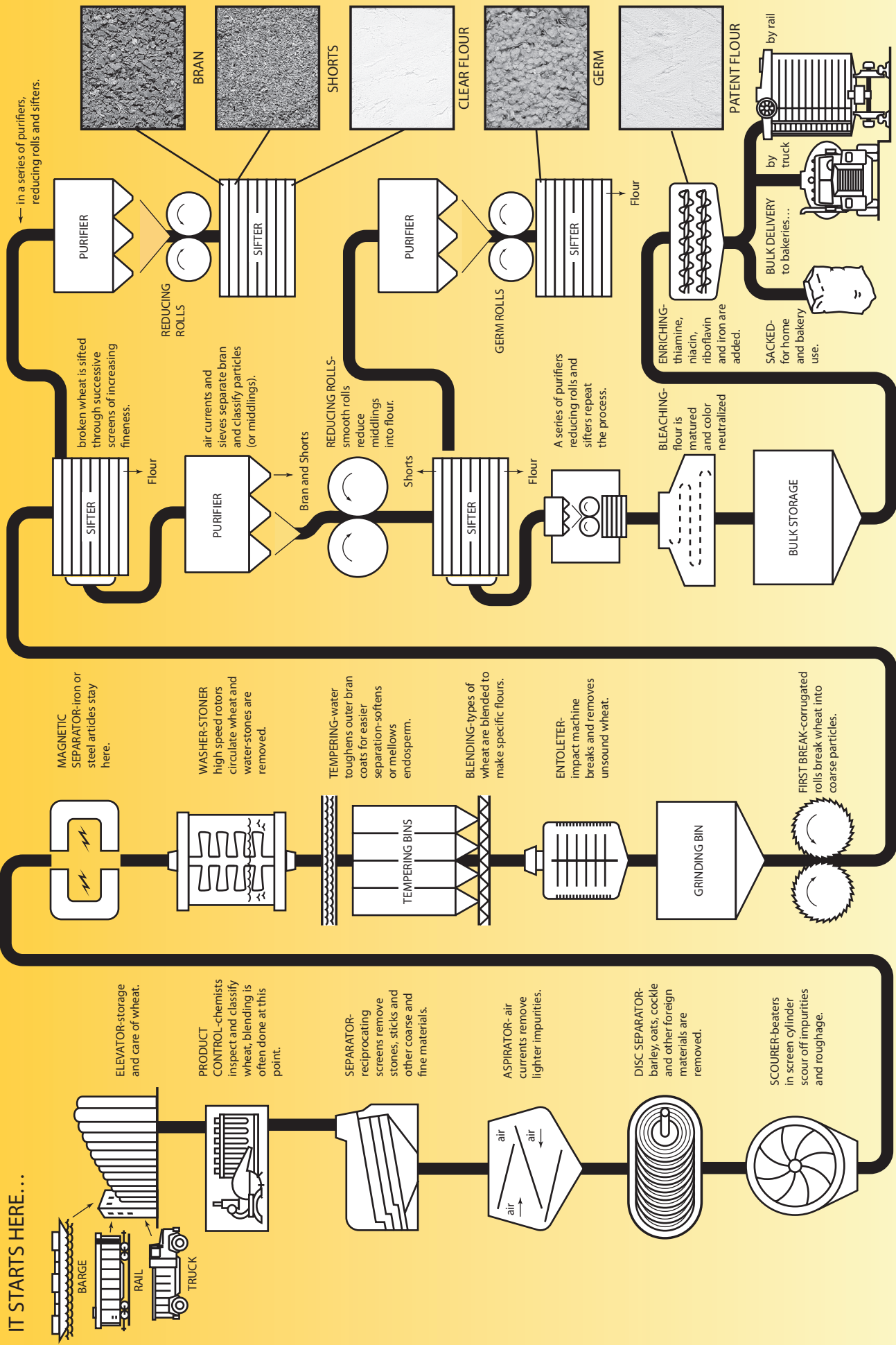


HOW FLOUR IS MILLED

(A SIMPLIFIED DIAGRAM)



NOTE: This chart is greatly simplified. The sequence, number and complexity of different operations vary in different mills.